

INSTALLATION INSTRUCTIONS

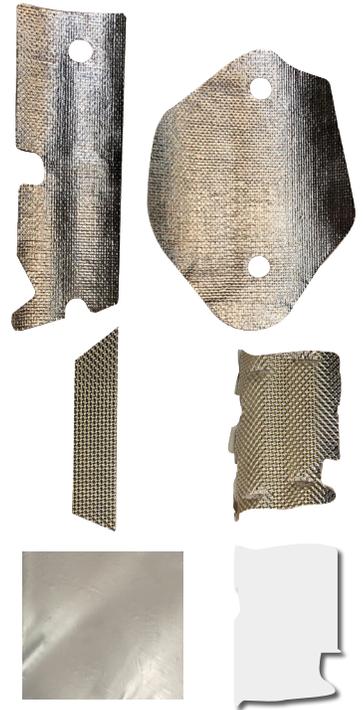
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DESCRIPTION: 901054
Triumph Scrambler 1200 Pipe Shield Kit

KIT CONTENTS:
6 Pieces

TOOLS NEEDED:

SAFETY:
Safety glasses
Gloves



NOTE OF CAUTION: Wear eye and hand protection when installing all materials.

Installation

STEP 1. Remove the three shields from the pipes.

The rear aluminum and the mid plastic shields are held in place by two bolts each. The front stainless shield is held in place by one bolt, then slide the shield back to remove.

STEP 2. Clean the back side of each shield with window cleaner or denatured alcohol. They must be clean and free of any dirt for the new heat shields to stick in place. FIG 1



FIG. 1
REMOVE ALL FACTORY SHIELDS AND CLEAN THOROUGHLY



**FIG. 2
COVER HOLES IN FACTORY HEAT
SHIELD WITH DIMPLED
ALUMINUM HEAT SHIELD**



STEP 3. Take the rear aluminum factory shield and place the dimpled aluminum heat shield piece, on the inside of the factory shield, covering the holes. Cut 2 strips from the supplied reflective material (10x10 square material) to hold in place. FIG 2

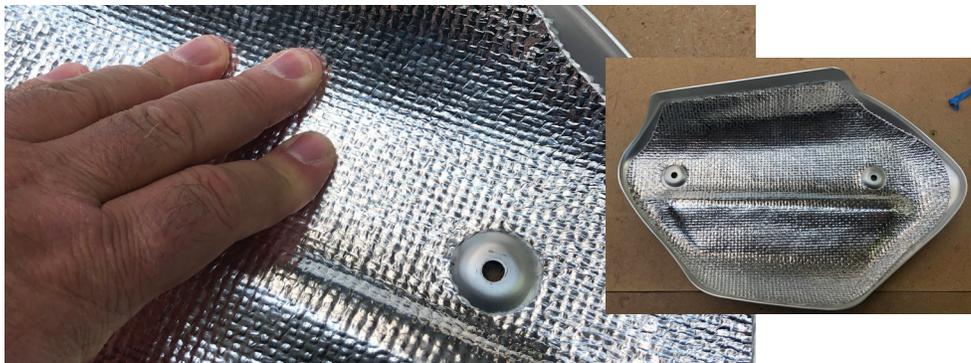
STEP 4. Position the reflective fabric shield on the inside of the aluminum shield. Align with the mounting holes making sure it does not overhang the edge. FIG 3



**FIG. 3
USE TAPE TO HOLD SHIELD INTO PLACE AND START TO
PULL BACK RELEASE LINER.**

STEP 5. Use masking tape to hold one edge of the shield in place. On the opposite edge, peel some of the release liner away from the back of the shield. FIG 3

STEP 6. Stick the shield in place making sure it stays aligned. Once in place you can remove the masking tape and slowly pull more of the release liner away as you push the shield into place. FIG 4



**FIG. 4
PEEL AWAY REST OF RELEASE LINER AND PRESS INTO PLACE**

STEP 7. Once fully in place, push down in all areas to make sure you have a good bond. FIG 4



FIG. 5
REPEAT INSTALLATION PROCESS ON PLASTIC SHIELD

STEP 8. Using the same process repeat with the plastic mid shield. FIG 5



FIG. 6 LAY GLASS FIBER IN CAT SHIELD THEN ALUMINUM SHIELD ON TOP AND PRESS DOWN AND FORM THE TWO PIECES TO THE CAT SHIELD.

STEP 9. The stainless Catalytic Converter shield uses a two piece liner that is held in place by the factory shield.



FIG. 7 LIFT BOTH PIECES OUT AND FOLD OVER TABS TO HOLD THE TWO PIECES TOGETHER

STEP 10. Lay the glass fiber material in the stainless shield, then lay the aluminum shield on top making sure you have the same orientation. FIG 6

STEP 11. Lift both shields off and bend the locking tabs over the glass fiber to hold it in place. FIG 6

STEP 12. Lay the shield back down on the inside of the stainless factory shield and press and work into place. You will see that the slits will align and you can bend the shield to fit. FIG 8



FIG. 8 PRESS BACK INTO THE FACTORY STAINLESS SHIELD. THE SLITS WILL LINE UP AND YOU CAN BEND IT TO A SNUG FIT

STEP 13. Reinstall the stainless shield, followed by the mid shield and then the rear Aluminum shield.

STEP 14. You may get a little off gassing or slight smoke on the first start up. This is normal and will stop shortly.